



Our Reference: 12301-BE1 [ID 723686]

**Civil Engineering
Project Coordination
Urban & Regional Planning**

15 March 2019

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Project 28 Pty Ltd
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MUS Pty Ltd t/as:
Mortons - Urban Solutions
ABN: 39 116 375 065

Attention: Mr Reg Van Rij

Dear Reg

Re: Kings Forest Development - Bulk Earthworks Movement

Project 28 Pty Ltd have asked Mortons - Urban Solutions, in our capacity as the project's civil engineering consultants for the Kings Forest Development, to advise on the intended bulk earthwork movements for the various Phases of development.

We can confirm that the First Phase of development including Precincts 2, 5 and Part Precinct 4 are balanced earthworks with no external import or import from other Phases of the development required.

Future works in Precincts 12,13 & 14 also known as the Cudgen Paddock, and Part Precinct 4 has an excess of cut material and will be transported to the western balance of the site; Precincts 6-11.

Yours faithfully

Kevin Fox
Mortons – Urban Solutions